

BUMPER COVER PROCEDURES FOR RAW AND UNCOATED PLASTIC ONLY

Step 1

Wash bumper with warm water, soap and gray scotchbrite
(WATER MUST BE WARM, THE WARMER THE BETTER)

Step 2

Wash bumper with 902 plastic prep cleaner

Step 3

Scuff with a dry scotchbrite

Step 4

Rewash with 902 plastic prep cleaner within 20 minutes of painting

Step 5

Apply 1 medium coat of 865 plastic adhesion promoter
(Allow 865 to fully flash for at least 15-20 minutes)

Step 6

Ready to seal and paint

NOTES:

These procedures are for raw and uncoated plastic only, NOT for factory primed bumpers.

Make sure the water is warm to hot, cold water will not clean the bumper.

Use only 902 solvent to clean the bumper NOT 900 or 909.



Leading Edge
Auto Refinishes, Inc.

(480) 966-8819 • (480) 517-9734 FAX