



Undercoat Mixing Ratios

DE-17 1:1:30%

1 - DE-17

1 - DA-18

30% ANY UR REDUCER

EPOXY 589,689,789,889 (AS A SEALER)

3:2:1

3 - EP-X89

2 - UA-97

1 - DH-46

DP-20 4:1:1

4 - DP-20

1 - PH-12 or PH-36

1 - ANY UR REDUCER

DP-21(AS A SEALER)1:1

1 - ANY COMBO OF BC TONER

1 - DP-21

MIX THOROUGHLY, THEN 3:1:10% - 20%

3 - SEALER MIXTURE

1 - DH-42 or DH-46

10% - 20% ANY UR REDUCER

Leading Edge
Auto Refinishes, Inc.

(480) 966-8819 • (480) 517-9734 FAX



Undercoat Mixing Ratios

DP-25, 26, 27 4:1

4 - DP-25, 26, 27

1 - DH-55 or DH-57

DP-25, 26, 27 (AS A SEALER) 3:1:1:1

3 - DP-25, 26, 27

1 - UNO-HD

1 - DH-55 or DH-57

1 - VR29 (LOW VOC REDUCER)

DE-17 1:1:30%

1 - DE-17

1 - DA-18

30% ANY UR REDUCER

EPOXY 589,689,789,889 (AS A SEALER) 3:2:1

3 - EP-X89

2 - UA-97

1 - DH-46

DP-20 4:1:1

4 - DP-20

1 - PH-12 or PH-36

1 - ANY UR REDUCER

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